This soap "hasn't scratched yet"

Manchester the Hands of World-Respected Ben Axio.

RAPID DEVELOPMENT OF SOAP INDUSTRY.

Famous Rarities in Twenty-Four Years: From $6,000 a Year to More Than a Million a Year.

The manufacture of soap is one of Manchester's laziest industries which has developed rapidly and in such an extent that it is now the most important industry at the west part of the town. Two thousand years ago, in January 1901, John T. Allen, and the colonial wars was founded Ben Axio. The business grew slowly and in two years, it became apparent that more capital would be needed in order to properly equiment and a new factory was located in Blackstone. Work was begun in 1903, and the factory was completed the next year.

Mr. W. H. Childs became interested, and with his money, under the name of Childs & Axio, operated the factory for several years with the profits of the business in the old factory. That at one time covered a large area of the town, and it was at this point that the business expanded, and the factory was run as efficiently and profitably as possible.

The main entrance and office room Axio Factory.

The main entrance and office room Axio Factory.

West Works, Ben Axio Co-Shredding Mill and Soap Powder Factory.

Lake at Highland Park

Chann UNDERHILL, Highland Park, in a red shirt, in front of the soap making machinery, and explaining the process. The machinery at Highland Park is well organized and efficient.

Entrance to Fresh Air Planes—Highland Park.

For several years they have been manufacturing paper and cardboard, but these have been suspended to a great extent and the company has been working on the manufacture of soap. In 1914, the company began to manufacture soap on a large scale.

PIERCE INDUSTRY AT HIGHLAND PARK.

Large Development by Case Brothers in Last Half Century.

SCENIC BEAUTY OF THE VEL AVE.

Woodland Park of Four Hundred Acres Open to the Public.

At Highland Park, Case Brothers have not only developed a large paper manufacturing business but have also built and beautified a vellum which is of great natural beauty as well as a healthy and enjoyable outdoor beauty. The location of the paper mill has not only been selected with care but has been laid out in the most beautiful and convenient manner.

The paper mill is situated in a picturesque natural setting, with waterfalls and streams. The paper mill is surrounded by large trees and greenery, providing a peaceful and serene environment. The company has made extensive efforts to maintain the natural beauty of the area and to create a harmonious blend of industry and nature.

ICE CREAM AND SUMMER DRINKS.

Visit our cool, icy Cream Parlor for Ice Cream, Fruit Smoothies of all kinds, Ice Cream Soda and refreshing Summer Drinks of all kinds.

CONFECTIONERY AND CIGARS.

PARK HILL FLOWER SHOP

NEW HILL BUILDING

Only a step from the Theatre.

ELMAN BROTHERS

SPECIALISTS IN

Ladies' Read-to-Wear Garments COATS, SUITS, SKIRTS AND WAISTES

Children's and Infants' Wear in Great Assortment. Complete Infants' Outfits.

HOSE, NECKWEAR, GLOVES, DRY GOODS AND NOTIONS.

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JOHNSON BLOCK

MAIN STREET.